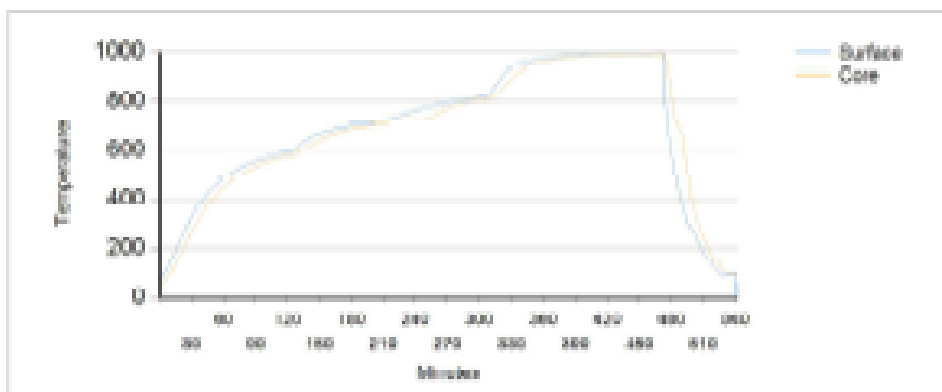


Furnace: B85T

Date: 9/11/2018 9:07:00 PM

Batch: vidar criticas

Operator: 208648



Heating

	Set Point 1	Set Point 2	Set Point 3
Heating rate	NaN	1.9	.9
Temperature	589.2	769	835.4
Minutes	114.5	38.0	17.5
Surface-Core	13.2	43.3	23.9

Austenitizing

	Minimum Temp.	Maximum Temp.	Minutes
Surface	989.0	995.2	71
Core	989.2	994.5	54.0

Quenching

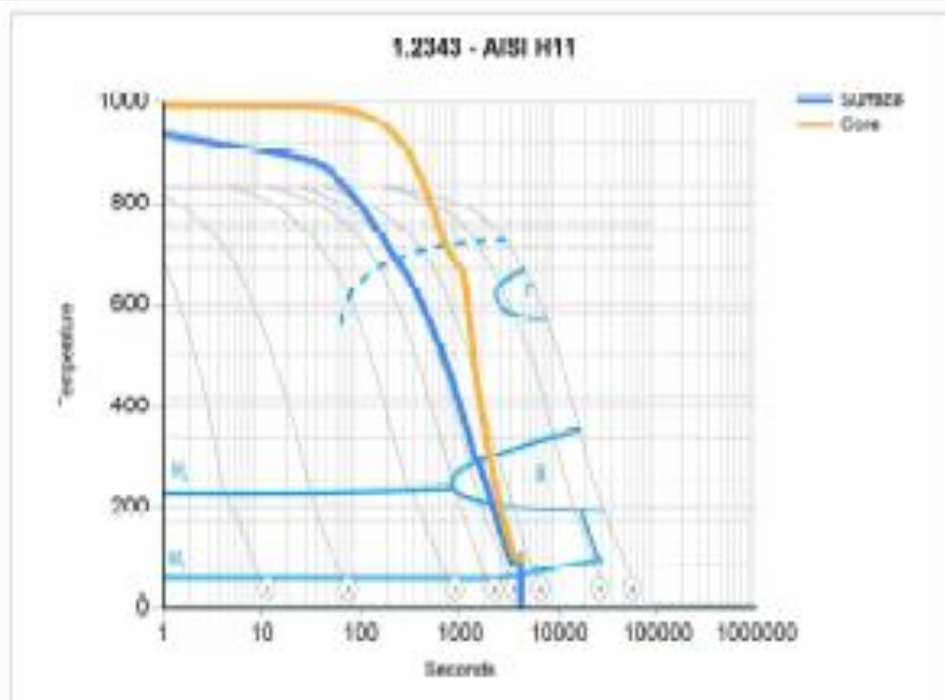
	Degrees / minute
Surface	31.8
Core	20.8



by: PD

Date: 10/16/2018 10:13:56 PM

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Annex 1.1